Self-adhesive Specialities

Toner Water (eco) Solvent UVgel Latex

# IJM677 Perforated Window Film 150 µm

	Periora	ted, self-ac	lhesive, ext	erior mount f	Im with cle	ear, removab	le adhesi	ive and a	paper r	elease lir	ner.
Physical	Vinyl T	hickness (µr	n) 150			Perforation	size (mm)	1.5			
Properties	Weight	t liner (g/m²	) 80			Open area ('	%)	50			
	All values listed are target values										
Applications/ features	Shoppin One-wa Good p Exceller Suitable Exceller	w displays ng centre a ay visibility rint quality nt price/qu e for solver nt view thre emovable a	ality ratio It and eco s ough	olvent printir	g						
Available	3"core		1370								
Widths (mm)	Refer for our current offering to <u>mediaguide.oce.com</u>										
Storage Conditions		opened ro	•	10-20°C, Rel t in use. Allov		-	oom con	ditions fo	or 24 ho	ours befor	re
	Repack printing	opened ro 9.	lls when no		v material	-	room con	ditions fo	or 24 ho	ours befor	re
Conditions Print	Repack printing Best re	sults are ob	lls when no	t in use. Allow	v material	to adapt to r		ditions fo	or 24 ho	ours befor	re
Conditions Print Conditions Environment, Health & Safety Lamination	Repack printing Best re	sults are ob	lls when no	t in use. Allov O°C and 35-7 t required. W Cold: press	v material 0% RH. aste not su ure sensitive	itable for rea		ditions fo	or 24 ho	burs befor	re
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Conditions Print Conditions Environment, Health & Safety Lamination	Repack printing Best res No Mat Cold Yes* *Use spe This ma	erial Safety Warm no aterial is de	Ils when no otained at 2 Data Shee Hot no DOL4000 veloped for	t in use. Allov O°C and 35-7 t required. W Cold: press Warm: hea	v material 0% RH. aste not su ure sensitive t activated: 8 ctivated: 105 Expected	itable for real socc - 95°C °C -130°C	cycling.				



## Printing guidelines

Processing **Guidelines** 

Allow material to adapt to room conditions for 24 hours before printing. It is recommended to handle the media with cotton gloves. Make sure that the media comes not into contact with grease, oil, silicon, and dirt to avoid printing defects. Load the media with care in the printers. Incorrect loading can cause skewing or creasing. Use a takeup device to prevent wrinkling.

It is recommended to calibrate the printer before printing and to make a test print. Print results will vary for different printer/ink combinations. Canon Colour profiles include recommended settings for ink restrictions and printer parameters. Depending on fluctuations in environment, printer, ink, media and applications, printer parameters may have to be adjusted slightly, in order to obtain the best results.

For high-speed production printing, using an external drying unit is recommended.

## **Application guidelines**

The application temperature is 15-40°C. Clean the surface with plain soap and water, then rinse and dry the surface well. Remove the release liner and apply the adhesive-backed image to the surface. Once mounted, the image can be cleaned with soap and water. Do not overlap seams or edges when mounting a perforated window film. Trim the edges carefully to form a butt seam. Trimming should be done prior to application to avoid scratching the window.

It is advised to seal all seams with an edge sealer. This will prevent water and contaminants from getting under the film and obstructing viewing or contaminating the adhesive. Sealer should be applied carefully to completely seal the edges and also to minimize the distortion caused by the sealer from the viewing side of the graphic. Follow all directions of sealer manufacturer to prevent improper application of edge sealer. Use a 6mm brush to apply sealer in order to have greater control of the application. Protect the perforated window film from contact with ammonia and solvent-based glass cleaners. For unknown substrates please test on a small area prior to the final application.

### Laminating guidelines

Laminate to protect the graphic when exposed to abrasion. Lamination will also prevent water filling up the perforations and impairs visibility when it rains or the window is washed. Laminates will reduce the see-trough effect of this film because of reflection. We recommend DOL4000 laminate since it has a very high clarity and is especially designed to keep the seethrough properties of the film as optimal as possible.

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