# Toner Water (eco) Solvent UVgel / UV Latex

# **Coated Papers**

# IJM666(L) Outdoor Paper, Satin FSC<sup>®</sup> 130 g/m<sup>2</sup>

**Product Description** 

High white, multilayer coated, water and outdoor resistant paper developed for solvent, latex, UVgel and UV curable inks.

Physical Properties

Weight	130 g/m <sup>2</sup>	ISO 536
Gloss 85°	47,5	ISO 2813
Thickness	148 µm	ISO 534

Chromaticity L\*;a\*;b\*-values (D50 2°) 95; 1,2; -4,0 ISO 13655

Opacity >89% ISO 2471

All values listed are target values

Applications/ features Indoor/outdoor signage and advertising Billboard applications City light posters Suitable for most solvent, eco-solvent and UV curable inks Excellent for UVgel

Excellent pasting properties, high scratch resistance

Excellent wet strength

Good color saturation and edge definition

High mechanical stability in a high humidity environment

FSC certified

Available Widths (mm)

3"core 914 1067 1270 1372\* 1600\*

Refer for our current offering to <a href="https://www.canon-europe.com/mediaguide">www.canon-europe.com/mediaguide</a>

 $^{st}$  marked with L (for Large or Long), rolls weigh upto 30kg

**Storage** Conditions

Shelf life 1 year. Temperature 10-30°C, Relative Humidity 30-65%

Repack opened rolls when not in use. Allow material to adapt to room conditions for 24 hours before

printing.

Print Conditions

Best results are obtained between 15-25°C and 30-65% RH.

**Environment, Health & Safety** 

No Material Safety Data Sheet required. Paper waste is suitable for recycling in most countries. Please refer to local paper recycle station.

**Lamination Compatibility** 

Cold Warm Hot yes no no

Cold: pressure sensitive Warm: heat activated: 85°C - 95°C Hot: heat activated: 105°C -130°C

Outdoor Use This paper is designed for indoor and outdoor application. The material can be applied for short-term outdoor use without any lamination. When soaked in water, the paper retains its dimension stability for 3 days.

Colour Profiles Canon develops high-quality colour profiles for media / ink / printer / RIP combinations. Check availability of profiles for your printer on <a href="https://www.canon-europe.com/mediaquide">www.canon-europe.com/mediaquide</a>



# **Processing Guidelines**

## **Printing guidelines**

Allow material to adapt to room conditions for 24 hours before printing. It is recommended to handle the media with cotton gloves. Make sure that the media comes not into contact with grease, oil, silicon, and dirt to avoid printing defects.

Load the media with care in the printers. Incorrect loading can cause skewing or creasing. Use a take-up device is recommended.

It is recommended to calibrate the printer before printing and to make a test print. Print results will vary for different printer/ink combinations. The ink limit, i.e. the maximum amount of ink, should be adjusted depending on the printer, ink, RIP software. This limitation of the amount of ink shortens the drying time and consequently accelerates the production process.

Canon media profiles include recommended settings for ink restrictions and printer parameters. Depending on fluctuations in environment, printer, ink, media and applications, printer parameters may have to be adjusted slightly, in order to obtain the best results.

For high-speed production printing, using an external drying unit is recommended.

## Finishing guidelines

This paper can be pasted as a billboard paper. The most important criteria is the right preparation of the billboard poster. After wetting the wet paper should be put air tight into a plastic bag (or into a box). It is important that IJM666 prints have the possibility to soak through completely before pasting.

We recommend to keep the IJM666 Paper wet for at least eight hours. Longer periods of time don't have any negative impact on the paper. The user is responsible for appropriate

The user is responsible for appropriate microbiological precautions.

Many standard pastes can be used, Henkel UST 2500N Zellura adhesive has been tested. Overlapping should be carried out with enough glue on the overlapped printed part. It is advisable to protect the edges and corners if the billboard hoarding is regularly cleaned. Water resistant wood glue can be added for better adhesive strength. Additives like antifreeze (e.g. glycols) will have a negative effect on the final pasted image.

The "wet" pasting method is not recommended for prints with UVgel/UV inks. Use the dry pasting method instead: apply the glue on the back of a dry print and on the billboard. Wait for a few minutes and then apply the print billboard. Applying glue on the front of the poster is not recommended, as this may result in damage to the print. Starch-based glues can be used. Some well-known glues in this category are: Henkel Zellura and Avebe Solvicol. If the paper is exposed to severe climatic conditions, or if it must be used for a longer time (> 3 months), lamination is recommended.

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