

## Coated Papers

Toner
Water
(eco) Solvent
UVgel / UV
Latex

# IJM627(L) White Outdoor Paper, Gloss FSC®

200 g/m<sup>2</sup>

### Product Description

IJM627 is a smooth, highly opaque, white indoor/outdoor paper with a glossy barrier coating and high wet strength

### Physical Properties

Weight	200 g/m <sup>2</sup>	ISO 536	Gloss 85°	68	ISO 2813
Thickness	210 µm	ISO 534	Whiteness	98%	ISO 11475
Opacity	> 99 %	ISO 2471			

All values listed are target values

### Applications/features

Billboard applications  
Indoor signs/short-term promotions  
Indoor/outdoor signage and advertising

Excellent color brilliance, attractive glossy finish  
Can be folded by hand or machine without rupturing  
High ink limit/color saturation and excellent edge definition  
Excellent wet strength  
High mechanical stability, also in humid environments  
Extremely easy to billpost  
FSC Certified

### Available Widths (mm)

3"core	1067	1270	1372	1524	1600					
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Refer for our current offering to [www.canon-europe.com/mediaguide](http://www.canon-europe.com/mediaguide)

### Storage Conditions

Shelf life 1 year. Temperature 10-30°C, Relative Humidity 30-65%  
Repack opened rolls when not in use. Allow material to adapt to room conditions for 24 hours before printing.

### Print Conditions

Best results are obtained between 15-25°C and 30-65% RH.  
Refer to printer specifications.

### Environment, Health & Safety

No Material Safety Data Sheet required. Paper waste is suitable for recycling in most countries.  
Please refer to local paper recycle station.

### Lamination Compatibility

Cold	Warm	Hot	Cold: pressure sensitive
yes	no	no	Warm: heat activated: 85°C - 95°C
			Hot: heat activated: 105°C -130°C

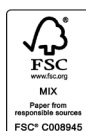
### Outdoor Use

This paper is designed for outdoor application. When printed with pigmented inks, the material can be applied for short-term outdoor use without any lamination.

### Colour Profiles

Canon develops high-quality colour profiles for media / ink / printer / RIP combinations.  
Check availability of profiles for your printer on [www.canon-europe.com/mediaguide](http://www.canon-europe.com/mediaguide)

### Environmental Certification



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## Processing 9Guidelines

### Printing guidelines

Allow material to adapt to room conditions for 24 hours before printing. It is recommended to handle the media with cotton gloves. Make sure that the media comes not into contact with grease, oil, silicon, and dirt to avoid printing defects.

Load the media with care in the printers. Incorrect loading can cause skewing or creasing. Use a take-up device is recommended.

It is recommended to calibrate the printer before printing and to make a test print. Print results will vary for different printer/ink combinations.

The ink limit, i.e. the maximum amount of ink, should be adjusted depending on the printer, ink, RIP software. This limitation of the amount of ink shortens the drying time and consequently accelerates the production process.

Canon media profiles include recommended settings for ink restrictions and printer parameters. Depending on fluctuations in environment, printer, ink, media and applications, printer parameters may have to be adjusted slightly, in order to obtain the best results.

For high-speed production printing, using an external drying unit is recommended.

### Application guidelines

This paper can be pasted as a billboard paper.

The most important criteria is the right preparation of the billboard poster. After wetting the wet paper should be put air tight into a plastic bag (or into a box). It is important that IJM627 prints have the possibility to soak through completely before pasting.

We recommend to keep the IJM627 Paper wet for at least eight hours. Longer periods of time don't have any negative impact on the paper.

The user is responsible for appropriate microbiological precautions.

Many standard pastes can be used, Henkel UST 2500N Zellura adhesive has been tested.

Overlapping should be carried out with enough glue on the overlapped printed part. It is advisable to protect the edges and corners if the billboard hoarding is regularly cleaned.

Water resistant wood glue can be added for better adhesive strength. Additives like anti-freeze (e.g. glycols) will have a negative effect on the final pasted image.

The "wet" pasting method is not recommended for prints with UVgel/UV inks. Use the dry pasting method instead: apply the glue on the back of a dry print and on the billboard. Wait for a few minutes and then apply the print billboard.

Applying glue on the front of the poster is not recommended, as this may result in damage to the print. Starch-based glues can be used. Some well-known glues in this category are: Henkel Zellura and

Avebe Solvicol.

In the event that the paper is exposed to severe climatic conditions, or if it needs to be used for a longer period (> 3 months) of time, lamination is recommended.

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